INSTALLATION INSTRUCTIONS FOR PART 95-8204

APPLICATIONS

Toyota Corolla 2003-2008

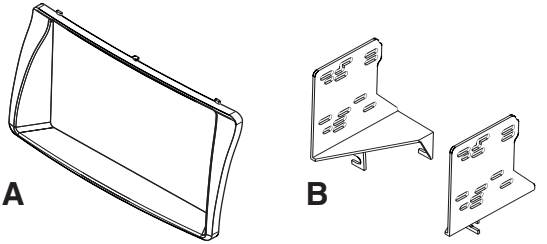
95-8204

KIT FEATURES

- Double DIN Radio Provision
- Stacked ISO Units Provision

KIT COMPONENTS

A) Double DIN Trim Plate B) Double DIN Brackets



TOOLS REQUIRED:

Small Flat Blade Screwdriver • Panel Removal Tool
• Phillips Screwdriver • Socket Set

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****Note:***
Refer also to the instructions included with the aftermarket radio.

TOYOTA COROLLA 2003-2008

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

2 Unclip and remove the gear shifter trim panel. **(Figure A)**

3 Remove the center a/c knob and (1) Phillips screw exposed behind it. **(Figure B)**

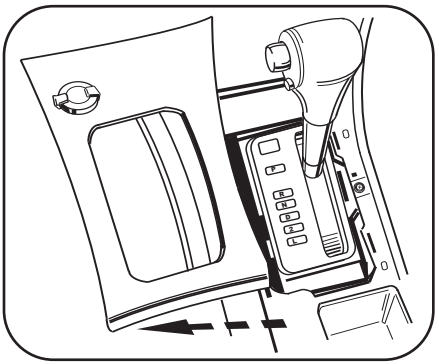
4 Unclip and remove the a/c-pocket assembly. **(Figure C)**

5 Remove (4) 10 MM bolts from the bottom of the radio then unclip and remove the factory radio and trim panel together. Unplug radio from factory harness. **(Figure D)**

6 Unclip and remove the radio trim panel including the a/c vents from the factory radio.

Continue to kit assembly.

A



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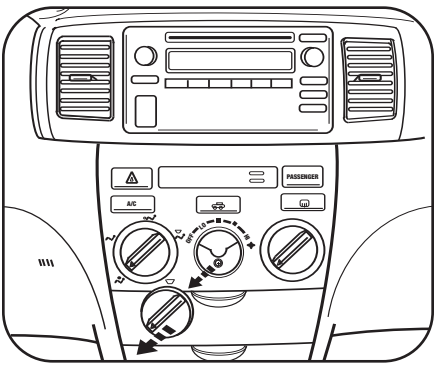

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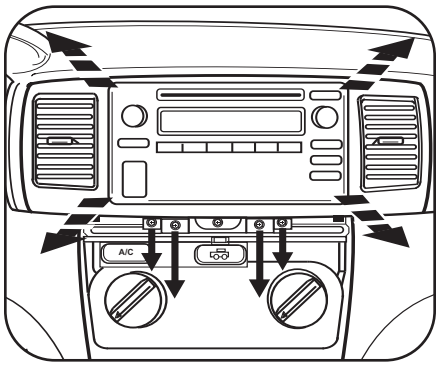

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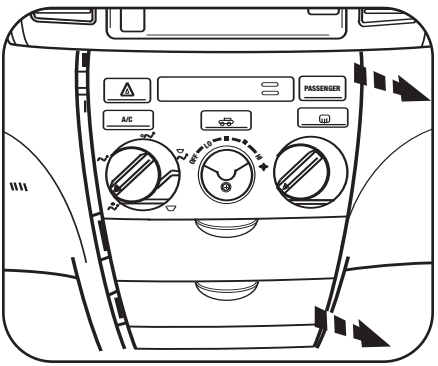


DOUBLE DIN RADIO PROVISION

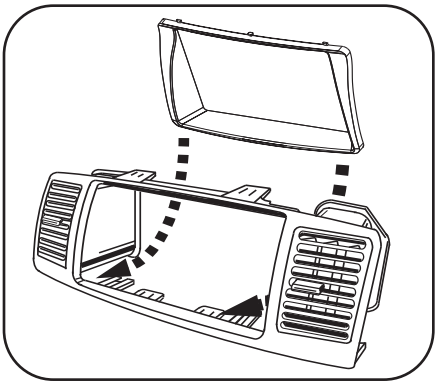
Note: Refer also to the instructions included with the aftermarket radio.

1 Snap the Double DIN trim plate into the factory trim panel. **(Figure A)**

2 Slide the Double DIN radio into the Double DIN brackets and secure the radio to the brackets using the screws supplied with the radio. **(Figure B)**

Continue to final assembly.

A



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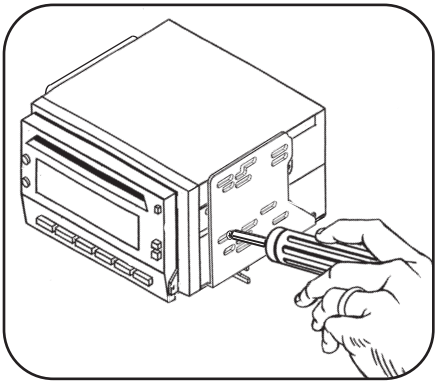


STACKED ISO UNITS PROVISION

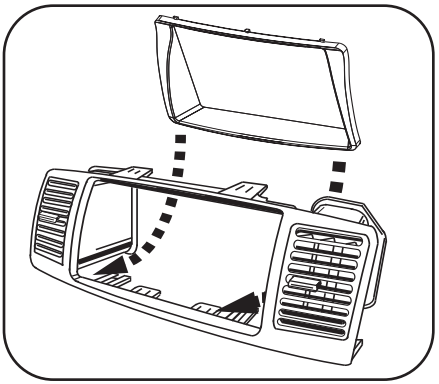
Note: Refer also to the instructions included with the aftermarket radio.

1 Snap the Double DIN trim plate into the factory trim panel. **(Figure A)**

2 Slide the stacked ISO units into the Double DIN brackets and secure the units to the brackets using the screws supplied with the units. **(Figure B)**

Continue to final assembly.

A



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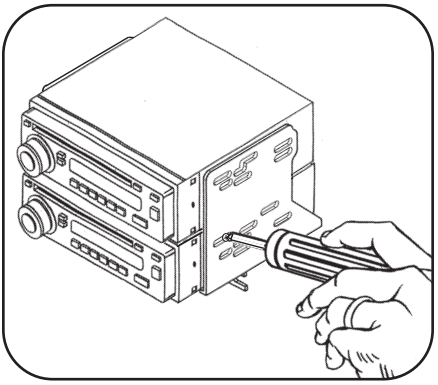
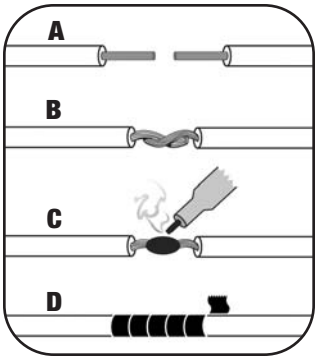


FINAL ASSEMBLY



(A) Strip wire ends back 1/2"

B) Twist ends together

C) Solder

D) Tape

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
2. Re-connect the negative battery terminal and test the unit for proper operation.
3. Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc	Red
12V Batt / Memory	Yellow
Ground	Black*
Power Antenna	Blue
Amp Turn-On	Blue / White
Amp Ground	Black / White
Illumination	Orange
Dimmer	Orange / White
Right Front (+)	Gray
Right Front (-)	Gray/ Black
Left Front (+)	White
Left Front (-)	White / Black
Right Rear (+)	Violet
Right Rear (-)	Violet / Black
Left Rear (+)	Green
Left Rear (-)	Green / Black

***NOTE:** When a Black wire is not present, ground radio to vehicle chassis.
All colors may not be present on all leads due to manufacturer's specifications.

NOTES

95-8204 INSTRUCTIONS

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